

4-16 COOLING SYSTEM

Thermostat

Thermostat Removal

- Drain the coolant (see Coolant Change in the Periodic Maintenance chapter).
- Remove:
 - Engine Upper Cover (see Engine Upper Cover Removal in the Frame chapter)
 - Fuel Hose (see Fuel Hose Removal in the Fuel System (DFI) chapter)
 - Thermostat Housing Cover Bolts [A]
 - Thermostat Housing Cover [B]
 - Thermostat



Thermostat Installation

- Install:
 - Thermostat [A]
- Be sure to install the O-ring [B] on the housing cover.
- Tighten:
 - Torque - Thermostat Housing Cover Bolts: 8.8 N·m (0.90 kgf·m, 7.8 in·lb)
- Add coolant (see Coolant Change in the Periodic Maintenance chapter).



Thermostat Inspection

- Remove the thermostat, and inspect the thermostat valve [A] at room temperature.
- ★ If the valve is open, replace the valve with a new one.



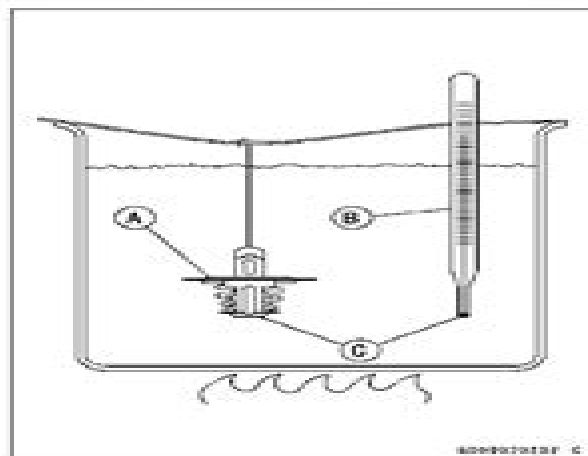
- To check valve opening temperature, suspend the thermostat [A] and an accurate thermometer [B] in a container of water with the heat-sensitive portions [C] in almost the same depth.

NOTE

○ The thermostat must be completely submerged and the thermostat and thermometer must not touch the container sides or bottom.

- Gradually raise the temperature of the water while stirring the water gently for even temperature.
- ★ If the measurement is out of the specified range, replace the thermostat.

Thermostat Valve Opening Temperature
69.5 72.5°C (157 163°F)



Fi Service Manual

AN Whitehead



Fi Service Manual:

Department of the Army Pamphlet ,1972 **Field Service Manual** Great Britain. War Office,1911 **Logistics Support Plan** ,1972 Monthly Catalog of United States Government Publications ,1989 **Canadiana** ,1989 **Rider's Specialized AM-FM Hi-fi Tuner Manual** ,1955 Monthly Catalogue, United States Public Documents ,1989 *General index to the army regulations and instructions* War office,1902 *Hi Fi/stereo Review* ,1961 **Fi** ,1979 **Insurance Post of Chicago** ,1917 *Hospitals* ,1950 Includes Hospital news of the month *Administration, Organization, and Equipment Made Easy* Stephen Thomas Banning,1908 **The Publishers Weekly** ,1917 **Automobile Digest** ,1926
Hi-fi News & Record Review ,1997 **"Code of Massachusetts regulations, 1988"** ,1988 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020
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