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Y	20.0960
Z	-28.0000
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B	0.0000
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Category	Value	Percentage
E	570	4.3%
D		5.8%
F		5.8%
J		10%
A		1.3%
B		0%
C		10%

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	1. PAPER
	2. TAPPA
	3. PAPER
	4. TAPPA

A 3D CAD model of a mechanical part, possibly a mold or a base plate, shown in a perspective view. The part is light gray and has a central circular feature with a smaller circular hole in the middle. There are four small circular holes around the central feature. A yellow tool tip is positioned above the central feature. The part is resting on a green surface. A yellow label "Graphic Window" is in the top right corner. A small 3D coordinate system icon is in the bottom left corner.

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1  ORIGIN 1,PCMC,REPLACES(1) ;
2  CLWORD D100, L100, M0 ;
3  CLDIB D0, F000, M00, C0, M00, C0, F0, L00, D00, 1 ;
4  F00 ;
5  CLDIB D10, L0, F000, M000, C000, M0, M0, C0, D0, 1 ;
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15 CLDIB M00, M0000, M0-L00, F000, F00, F00, M0000
    1-00, M0000, L00, L0, M0, F0, M0, M0 ;
16 ;
17 CLDIB ;
18 M00 ;

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Program Window

1993: 1-24. <http://www.elsevier.com/locate/0022-0066>

Fanuc Cnc Programming Guide

Lingsheng Yao



Fanuc Cnc Programming Guide:

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7 Easy Steps to CNC Programming... a Beginner's Guide David S. Hayden,2003

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The National Guide to Educational Credit for Training Programs American Council on Education,2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies

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Randax Education Guide ,1989 *CNC Programming Techniques* Peter Smid,2006 This practical and very useful resource covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth

American Machinist & Automated Manufacturing ,1988 **Machine Design** ,1988 **Machinery Buyers' Guide** ,2002 **SME Technical Paper** Society of Manufacturing Engineers,2002 **CNC Programming using Fanuc Custom Macro B** S. K Sinha,2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc 0i series controls By the end of the book you will be able to develop highly efficient programs that exploit the full

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