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G90G0G54X-10.Y0M3S4500;  
G43Z50.H1M8;  
#1=0.5;  
WHILE[#1LE50. ]DO1;  
#2=50.-#1;  
#3=SQRT[2500.-[#2*#2]];  
G1Z-#1F20;  
X-#3F500;  
G2I#3;
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程序

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# Fanuc Horizontal Center Macro Programming

**BM King**



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many of them as the basis of ready to run macro programs To help make your use of these programs as easy and as reliable as possible all the sample programs have been reproduced on the enclosed CD CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are Jacket     *Custom Macro Programming* Fanuc FANUC America,2018-01-16 book     **SUPERWYLBUR Macro Programming Manual** John Boylan,Peggy Forbes,John Naples,Optimum Systems Incorporated,Northern Illinois University. Academic Computing Center,1982

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