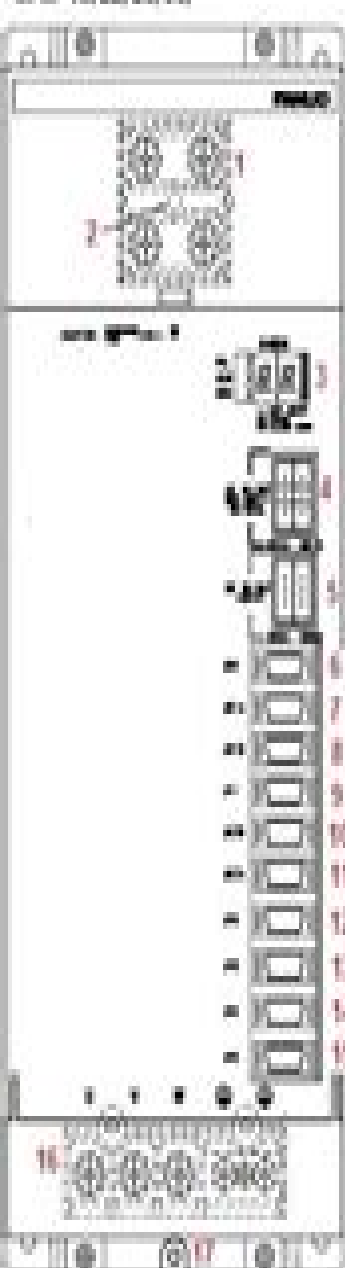
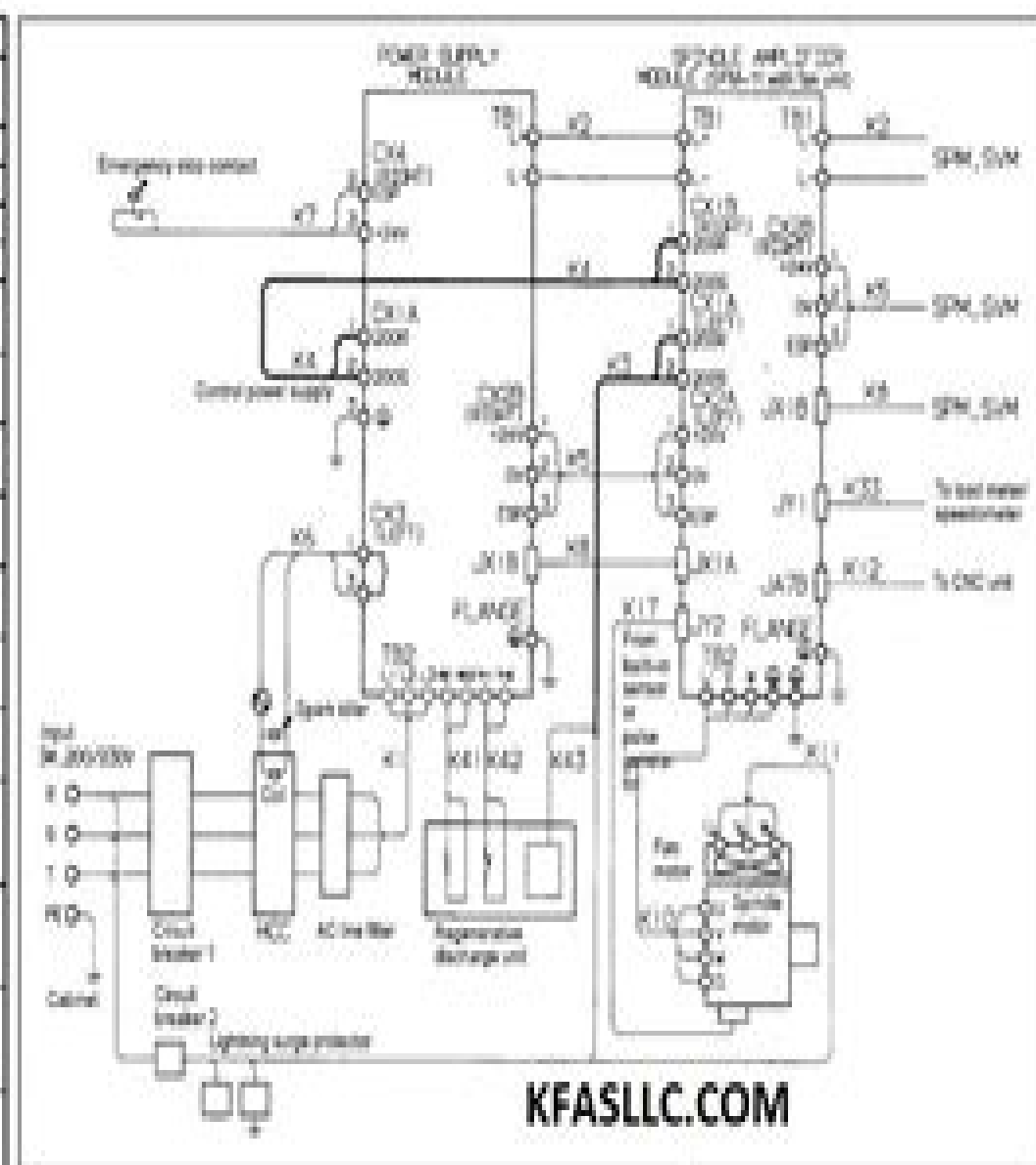


SPM-15, 22, 26, 30



Names of connectors and terminal blocks

	Names	Display
1	DC link terminal block	
2	DC link charge LED	
3	Status LED	STATUS
4	200VAC I/O connector	CK14CK18
5	24VDC I/O connector	CK54CK58
6	Signal check connector	JK4
7	Output connector for interface between modules	JK14
8	Input connector for interface between modules	JK18
9	Connector for load meter and speedometer	JK11
10	Input connector for electric serial interface	JK16
11	Output connector for electric serial interface	JK14
12	Connector for pulse generator built-in sensor	JK12
13	Connector for magnetic sensor and external single rotation signal	JK13
14	Connector for position coder and high-resolution position coder	JK14
15	Connector for Co-ax sensor for spindle and built-in Co-ax sensor	JK15
16	Terminal block for motor power line	
17	Tapped hole for grounding the frame	



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WARNING
Do not touch module components or connected cables while this LED is lit. There is a danger of electric shock.

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M Tight



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CNC Programming Handbook Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects

Artificial Intelligence Abstracts ,1990 **National Fire Alarm Code Handbook** Lee F. Richardson,Wayne D.

Moore,2007 **National Fire Alarm and Signaling Code Handbook** Lee F. Richardson,Richard J. Roux,2010

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