

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC-MEN/USER/PATH1)

REF 16:38:23

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	0.000	G00		S	0	D	0100
Y	0.000	X	0.000			H	00000000
Z	0.000	Y	0.000			T	0
		Z	0.000			D	0 H 0
				FEED	MM/MIN	S	0 M0
				F	0	F	0
						G00	17 40 54
						G80	49 90 98
						G69	13.1

ANGLED WORK MEASUREMENT

T08 ←→

MEASURE (PORTABLE M)

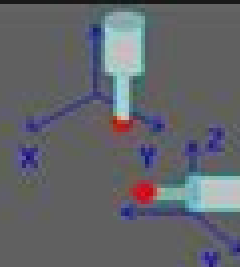
MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.



SELECT SOFT KEY.

X-Y	Y-Z					ACTPOS	PRESET	WRK CO	MEASURE TO MM
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Fanuc Vmc Machine Programming Manual

Roman Wölfel



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web deckt alle gebiete der beruflichen erstausbildung ab alle relevanten formeln in einem kompakten nachschlagewerk mit zweisprachigem sachwortverzeichnis bietet in der aktuellen auflage unter anderem die schwerpunkte mechanische arbeit temperatur und wärme pneumatik und hydraulik