

R-J3 CONTROLLER INSTALLATION

Installing the R-J3 A-B RIO Interface on the R-J3 controller involves three major steps:

- 1. Setting the R-J3 A-B RIO interface DIP switches.

Because you cannot access the DIP switches when the board is installed in the controller, you must set them before you install the board in the controller. You can use system variables to see the DIP switch positions when the board is installed.

- 2. Plugging the R-J3 A-B RIO interface into the R-J3 controller.
- 3. Wiring the serial communication line to the R-J3 A-B RIO interface.

[Back to top](#)

2.4.1

Setting DIP Switches

Before you plug in the R-J3 A-B RIO interface, you must set the Dual In-line Package (DIP) switches on the interface board. These switch settings must not be modified while the controller is turned on. The DIP switches are accessible only when the PCB is removed from the controller.

The way you set the DIP switches depends on how you want your system to function. There are two banks of DIP switches: Switch 1 and Switch 0. The switch positions are oriented as shown in [Figure 2-2](#), with Switch 0 to the left of Switch 1 as you look at the PCB with the 6-position terminal block to the left.

As it is difficult to determine the DIP Switch positions when the R-J3 mini-slot PCB is installed, the settings for the switch positions have been stored in two system variables for easy access:

- The DIP switches in SW0 are decimal encoded and stored in the system variable `$AB_INT_CFG.$DIP_SW_0`.
- The DIP switches in SW1 are decimal encoded and stored in the system variable `$AB_INT_CFG.$DIP_SW_1`.

Refer to [Appendix C](#) for more detailed information on these system variables.

Figure 2-2 . DIP Switches

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Table of Contents Fanuc Rj3ib Controller Manual

1. Understanding the eBook Fanuc Rj3ib Controller Manual
 - The Rise of Digital Reading Fanuc Rj3ib Controller Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fanuc Rj3ib Controller Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc Rj3ib Controller Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fanuc Rj3ib Controller Manual
 - Personalized Recommendations
 - Fanuc Rj3ib Controller Manual User Reviews and Ratings
 - Fanuc Rj3ib Controller Manual and Bestseller Lists

5. Accessing Fanuc Rj3ib Controller Manual Free and Paid eBooks
 - Fanuc Rj3ib Controller Manual Public Domain eBooks
 - Fanuc Rj3ib Controller Manual eBook Subscription Services
 - Fanuc Rj3ib Controller Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Fanuc Rj3ib Controller Manual Compatibility with Devices
 - Fanuc Rj3ib Controller Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc Rj3ib Controller Manual
 - Highlighting and Note-Taking Fanuc Rj3ib Controller Manual
 - Interactive Elements Fanuc Rj3ib Controller Manual
8. Staying Engaged with Fanuc Rj3ib Controller Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc Rj3ib Controller Manual
9. Balancing eBooks and Physical Books Fanuc Rj3ib Controller Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc Rj3ib Controller Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Fanuc Rj3ib Controller Manual
 - Setting Reading Goals Fanuc Rj3ib Controller Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Fanuc Rj3ib Controller Manual
 - Fact-Checking eBook Content of Fanuc Rj3ib Controller Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
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 - Interactive and Gamified eBooks

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