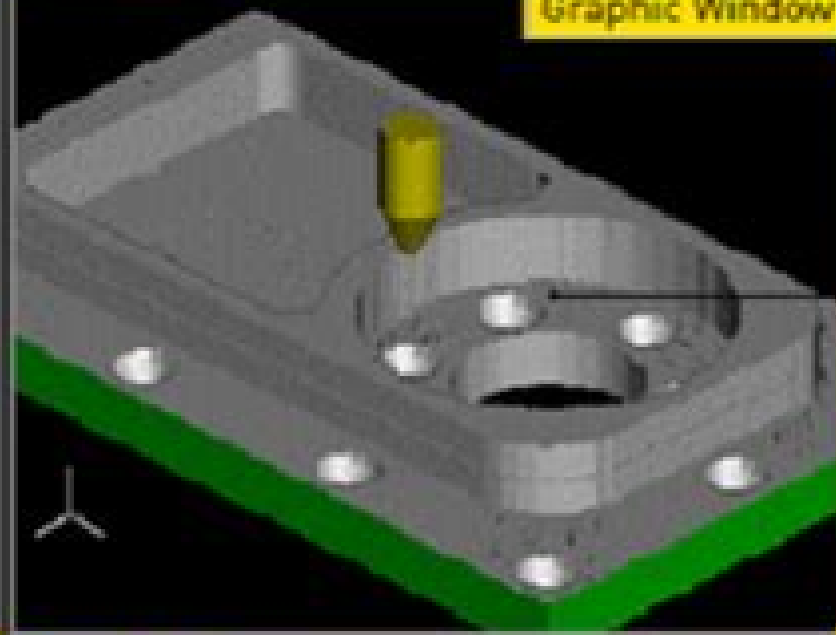


# Machine Status Window



## Graphic Window



## Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F00.000 C1.000 L1.000 F1.000 L1.000
4  F01
5  G1740 G10 L1.000 F000.000 L1.000 L1.000 L1.000
6
7  G1700 F1.000 G00.000
8  G1702 MPT.1 WCL.071000 F00.100 G1.000 F00.000
   L0.000 F1.000
9  G0.000 L0.000 F1.000
10
11 G1703 MPT.000000 W-0.000 F00.100 L1.000 L1.000
   L1.000 F00.000 L1.000 L1.000 L1.000
12
13 G1700 F1.000 G00.000
14 G1702 MPT.1 WCL.071000 F00.100 G1.000 F00.000
   L0.000 F1.000
15 G1703 MPT.000000 W-0.000 F00.100 L1.000 L1.000
   L1.000 F00.000 L1.000 L1.000 L1.000
16
17 G1700
18 M00

```

Program window displaying the CNC program code (G-code) for the current operation.



# Fanuc System Guide

**Daniela Niemeyer**



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